



Step 1  
Using a 2mm allen wrench, loosen the axle cap on both sides of the hub and remove the end caps (see photos ' 1, 1.1, 1.2)



Step 2  
Using a rubber mallet, strike the left side of the axle, removing the axle from the hub shell (see photo 2, 2.1)



Step 3  
Insert a metal rod into the hub shell from the RH side, then strike the rod with the mallet knocking the LH bearing out. (see photo 3, 3.1)





Step 4

Using a 12mm allen wrench, insert it into the hub body side, using a 7/16 " allen wrench, insert it into the cassette side. Now in a counter clockwise motion, twist both wrenches, loosening the freehub body nut. Note; this maybe extremely tight. Remove the wrenches, remove the nut and the freehub body. The final dis-assembly is complete and should look like this (see photo 4, 4.1, 4.2)





Step 1  
Take the two pieces (hub shell and freehub body), place the FH body onto the hub (careful to align it properly)



Using the same 12mm & 7/16 " allen wrenches insert them into the hub. Tighten the nut to 500-600 kgf/cm (see photo 1.1, 1.2, 1.3)



Step 2  
Take the loose bearing and place it in the LH side of the hub shell (see photo 2, 2.1)



Step 3  
Using the soft side of the rubber mallet, gently tap the bearing into the hub shell until it is properly seated in the hub shell (see photo 3.1)





Step 4  
Insert the axle into the cassette side of the hub



Step 5  
Insert the cassette side bearing into the cassette body, softly using the rubber mallet to seat the bearing in place (see photo 5.1)



Step 6  
Replace the axle cap to the cassette side of the hub, tighten with the 2mm allen wrench.



Step 7  
Replace the outer water seal to the cassette side



Step 8  
Replace the outer washer seal to the hub shell side



Step 9  
Replace the outer axle cap to the hub side and tighten down using the 2mm allen wrench